/Jser

Tuesday, 4/25/2006 7:36:38 AM

Kim Johnston

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

Type

: 26796

Estimate Number

: 10887

P.O. Number

AIG.

This Issue Prsht Rev. : 4/25/2006

: NC

: MIA

: 26024

5.0. No. : NIA : PURCHASED PARTS

Part Number

Drawing Name

: D412711011

Drawing Number Project Number

: N/A : N/A

Drawing Revision Material

: N/A MIM:

: 5/31/2006

Due Date

Qtv:

: VERTICAL REFERENCE DOOR 212/412

4 Um:

06.07.11

Each

Previous Run Written By

First Issue

Checked & Approved By

Comment

: Est Rev:A 04.09.29

New issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

2.0

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Qty Part Number

D412711041 3.0

Vertical Ref. Door Assy



Comment: Qty.: Pick: Packing Kit

1.0000 Each(s)/Unit Total:

4.0000 Each(s) Description Batch

1 D412-711-041 Vertical Reference Door

D412711111 4.0



Comment: Qty.:

4.0000 Eagle(s) 1.0000 Eagle(s)/Unit Total:

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0

EA2046915412

Instrument Panel, 412



Comment: Qty.:

1.0000 Each(s)/Unit

Total: 4,0000 Each(s)

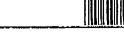
A CARAMA DE D♥KNO♥EKQQ2€CON CARAMA

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412 R 19150





Form: rprocess

Date: Tuesday, 4/25/2006 7:35:39 AM User: Kim Johnston **Process Sheet** Drawing Name: VERTICAL REFERENCE DOOR 212/412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711011 Job Number: 26796 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 6.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE # 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 AlG Identify and pack for shipping as per PPP D412-711-011 PPP Rev: DOCUMENT CONTROL 8.0 ĎÇ MOL.07.17 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Dart Aerospace Ltd.

Uşer. Kim	dnesday, 4/5/2008 3:23:52 PM n Johnston	Pi	anna Chaat	•			
		Pro	cess Sheet			ND 400EHDIV	
Customer Job Number Estimate Number	: CU-DAR001 Dart Helicopt : 26542 : 10902	nters Services	Drawing Name	: VERTICAL REFI	FERENCE DOC	OR ASSEMBLY	
P.O. Number This issue	: YI IA : 4/5/2006	:NIA :	Part Number Drawing Number	: D412711041 : N/A			
Prsht Rev.	; NC L.A		Project Number	: N/A : N/A			
First leque		: PURCHASED PARTS	Drawing Revision Material	: N/A			
Previous Run	: 25672	MMENT BELO		; 4/21/2006	Qty:	1 Um: (ach
Written By	<u> </u>	COMMICK TORIO					
Checked & Appro	Est Rev:A 04.0	8.18 New Issue KJ/DS	<u> </u>				
Additional Produc	ct						
Job Number:					,,		
Seq. #:	Machine Or Operation:		Description :		···		
1,0	PG	PUR	CHASING	[][[][][][][][][][][][][][][][][][][][
Com	ment: PURCHASING						
	(ssue P/O: 979	to Eagle Copters	rdance with Dart IPP	D412-711-041"			
	"Assembly of D412-71" Send a copy of this IPF	1-041 Door Assembly in ac	206/04/10 (D			
2.0	D412711041		cal Ref. Door Assy				
£.V							
		s)/Unit Total: 1.0000	Each(s)				
Come	ment: Qty.; 1.0000 Each(s	-J	(-)				
	Vertical Ref. Door Assy	у	SIDE SERVICES				
Com r		у					
	Vertical Ref. Door Assy	у					
3.0	Vertical Ref. Door Assy	у					
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS	у					
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Field: Oty Part Numb	SIDE SERVICES Description Batch	SIDE SERVICES				
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Field: Oty Part Numb	SIDE SERVICES Description Batch	SIDE SERVICES				
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Field: Oty Part Numb	SIDE SERVICES Description Batch LH Co-pilot Door	SIDE SERVICES				
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119	SIDE SERVICES Description Batch LH Co-pilot Door	SIDE SERVICES				
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags	SIDE SERVICES Description Batch LH Co-pilot Door	SIDE SERVICES				
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags	SIDE SERVICES Description Batch LH Co-pilot Door	SIDE SERVICES		D2046902 She	·	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick: Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo	SIDE SERVICES Description Batch LH Co-pilot Door	SIDE SERVICES		D2046902 She	et	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick: Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3	SIDE SERVICES Description Batch LH Co-pilot Door S Description Batch LH Co-pilot Door	SIDE SERVICES		D2046902 She	eet	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE Ment: Sub-Contracting OUTS EAGLE Pick: Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3 D2046902 Sheet 2 Re	SIDE SERVICES Description Batch LH Co-pilot Door Soving parts to go into the dev. 2	SIDE SERVICES		D2046902 She	et	
3.0	vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3 D2046902 Sheet 2 Re D2046902 Sheet 3 Re	SIDE SERVICES Description Batch LH Co-pilot Door S Deving parts to go into the dev. 2	SIDE SERVICES		D2046902 She	et	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE Ment: Sub-Contracting OUTS EAGLE Pick: Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3 D2046902 Sheet 2 Re	SIDE SERVICES Description Batch LH Co-pilot Door S Deving parts to go into the dev. 2	SIDE SERVICES		D2046902 She	eet	
3.0	vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3 D2046902 Sheet 2 Re D2046902 Sheet 3 Re	SIDE SERVICES Description Batch LH Co-pilot Door Soving parts to go into the dev. 2 Ev. 0 Ev. 1 Description Batch	SIDE SERVICES (642457)		D2046902 She	eet	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the folio 1 Rev. 3 D2046902 Sheet 2 Re D2046902 Sheet 3 Re D2046901 Sheet 3 Re	SIDE SERVICES Description Batch LH Co-pilot Door Description by the	SIDE SERVICES 6-42457 Door in accordance with:		D2046902 She	et	
3.0	Vertical Ref. Door Assy OUTSIDE SERVICE ment: Sub-Contracting OUTS EAGLE Pick:Qty Part Numb 1 204-030-853-119 Attach serviceable tags 2- EAGLE Fabricate/Pick the follo 1 Rev. 3 D2046902 Sheet 2 Re D2046901 Sheet 3 Re D2046901 Sheet 3 Re	SIDE SERVICES Description Batch LH Co-pilot Door Description by the	SIDE SERVICES (642457)		D2046902 She	eet	

Wednesday, 4/5/2006 3:23:53 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711041 Job Number: 26542 Job Number: Description: Seq. #: Machine Or Operation: Aluminum Strip 420 4035 (EA20469-06 EA20469-07 Angle Placard EA20469-08 W.0 4035 Rear Rib Assy EA20459-10 EA20469-11 Angle EA20469 12 Fwd Rib Window EA20469-13 Window Retainer EA20469-14 Armrest Assy EA20469-16 EA20469-17 Angle Door Inner Skin W.O 40 EA20469-18 Door Cover Panel WU 405 EA20469-21 11.0 1035 EA20469 23 W.D 4055 EA20469-24 Rod WD 40359 Arm Assy EA20469-25 Material Certification / Proof of Traceability / Certificate of Conformity required 3-EAGLE Pick: Oty Part Number Description Batch 14 AN3-3ABOIL A 0001. 2618 24 AN3-7ABolt LT US 03360 6 AN960-6L Washer 101-60 90 AN960-10L Washer 105 0226 31 CR3212-1-2 Rivet AT 0501 135MS20426AD3-3 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet XZ 90 MS20470AD4-3 Rivet 120 24 MS21042L3 Nut 2105 0334 2 MS21042L06 Nut/10503370 Nut Plate 4700 13 MS21069L3 8 MS21069L08 Nut Plate 1705004750 M\$21071L3 Nut Plate 47 05024 MS21071L08 Nut Plate 27000 Nut Plate LT 05 013 MS21075L3 MS24677-12 Screw 47 05 01/13 MS27039-1-09 Screw AT 05 ONG VCC 4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 506 not install EA20469-15 or wiring harness at this time.

Page 2

Farm: rpracess

Date: Wednesday, 4/5/2006 3:29:53 PM **Process Sheet** Kim Johnston User: Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711041 Job Number: 26542 Job Number: Description: Seq.#: Machine Or Operation: 5-Apply Dart P/N & B/N using fine point permanent marker INSPECT 100% KITS FOR COMPLETENESS 4.0 Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle PACKAGING RESOURCE #1 PACKAGING 1 5.0 Stocked EARIR' Comment PACKAGING RESOURCE #1 MA Identify and Stock Location: DOCUMENT CONTROL DC 6.0 200/05/18 U Ob BIB Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Page 3

Form: rprocess



Purchase Order

Page Date Apr 10, 2006 Purchase Order Number PO0000979

Dair Watosbace Fir 1270 Aberdeen St Hawkebury, Ontario K6A 1K7 Phone: (613)632-9677 (613)832-1053

Vender Address: Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary, AB T2E 7G9
Canada
Phone (403) 250-7370
Fax (403) 250-7110

Ship To:

Main Finished Goods Location Dart Aerospace Ltd

1270 Aberdoon St Howksbury, Ontario KSA 1K7

Reference	Contact	Vendor Number	PO Date Apr 10, 2006	Terms N30	Ship Via	Expected Arrival Apr 28, 2006
(·	144 DAGGE	1745. 10, 2000			

Qty, Ordered	item Number	Description	Expected Arrival	Droo- Ship	Unit Cost	MON	Extended Price
1.0000	D412-711-041	Vertical Ref. Door Assymments: ASSEMBLY OF DAACCORDANCE W	4/20/2006 2-711-041 D	No POR AS	900.000000 SEMBLY IN 11-041	Each	9006
					,		
Comments:		Tax Summary: GST GSTME		63,00 0.00 0.00	Less: included tax		0.0
		ĢSTNO			Subtotal		900.0
ı		: Entered Bv:√-	Z APROVI	EN	Total tax		63.0
		Entered By: (APROVEN Approved By:			Total purchase CAD Dollars	order in	963.0

	Nednesday, 4/5/2006 3:23:52 PM		
	Kim Johnston Proce	ess Sheet	
Customer Job Number	: CU-DAR001 Dart Helicopters Services : 26542	Drawing Name	: VERTICAL REFFERENCE DOOR ASSEMBLY
Estimate Number P.O. Number This Issue Prsht Rev. First Issue	: : 4/5/2006 S.O. No. : : NC : // Type : PURCHASED PARTS	Part Number Drawing Number Project Number Drawing Revision	: D412711041 : N/A : N/A : N/A
Previous Run Written By Checked & Appre	: 25672	Material Due Date	: N/A : 4/21/2006
Comment			
Additional Produ			
000			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG PURCHA:		
Com	mment: PURCHASING		
	Issue P/O: 979 to Eagle Copters	with Dart IPP	D440 744 044"
	"Assembly of D412-711-041 Door Assembly in accord Send a copy of this IPP	ordance with Dart IPP L	
2.0		〇〜/〇Ҷ/10 (し Ref. Door Assy	<u>)</u>
Com	nment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Eac	ch(s)	
2.0	Vertical Ref. Door Assy	-7.4050	
3.0	OUTSIDE SERVICE OUTSIDE	E SERVICES	
Com	iment: Sub-Contracting OUTSIDE SERVICES		11000
	EAGLE		
	Pick:Qty Part Number Description Batch 1 204-030-853-119 LH Co-pilot Door Attach serviceable tags		
	2- EAGLE		·
	Fabricate/Pick the following parts to go into the door in 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1	n accordance with:	D2046902 Sheet
	Qty Part Number Description Batch 1 EB212-100L / EA20469-3 Window 1 EA20469-05 Rubber Strip		

Dart Ae	rospace L	.td							
W/O:			WC	ORK ORDER CHAN	GES				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		, the second		~ '					
Part No	<u> </u>	PAR #:	Fault Cate	gory:					
							sed:	Date: _	
NCR:		`	WORK ORD	ER NON-CONFORM	IANCE (N	CR)			
		Description of NC		Corrective Action Section B			rification	Approval	Ammayal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		- 0	ection C	Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Customer:	CU-DAR001 Dart Heli	licopters Services	Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY
	00 5/11/69 ; =	loopto-0 Domest	
Job Number:	26542		Part Number: D412711041
ob Number:			· · · · · · · · · · · · · · · · · · ·
Seq. #:	Machine Or Operation	on:	Description :
	1 EA20469-06	Aluminum Strip	
	1 EA20469-07	Angle	
	1 EA20469-08	Placard	
	1 EA20469-10	Rear Rib Assy	
	1 EA20469-11	Angle	
	1 EA20469-12	Fwd Rib	
	1 EA20469-13	Window	
	1 EA20469-14	Window Retainer	
	1 EA20469-16	Armrest Assy	•
	1 EA20469-17	Angle	
	1 EA20469-18	Door Inner Skin	
	1 EA20469-21	Door Cover Panel	
	2 EA20469-23	Link	
	1 EA20469-24	Rod	
	1 EA20469-25	Arm Assy	
	Material Certificat	tion / Proof of Tracophility / Co	2-4
	Material Certificat	don' Froot of Traceability / Co	Certificate of Conformity required
	Waterial Certificat	tion / Proof of Traceability / G	ertificate of Conformity required
		non / Proof of Traceability / C	ertificate of Conformity required
	3-EAGLE	non / Proof of Traceability / O	entificate of Conformity required
	3-EAGLE Pick:	·	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W	Description Batch	ertificate of Conformity required
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2	Description Batch	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3	Description Batch //asher //asher Rivet	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4	Description Batch //asher //asher Rivet 3-3 Rivet	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3	Description Batch //asher	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4	Description Batch //asher	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3	Description Batch //asher //asher Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-1 Rivet 3-1 Rivet 3-2 Rivet 3-3 Rivet 3-3 Rivet	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3 2 MS21042L06	Description Batch	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3	Description Batch //asher //asher Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-3 Rivet 3-1 Rivet 3-1 Rivet 3-2 Rivet 3-3 Rivet 3-3 Rivet	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3 2 MS21042L06	Description Batch	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3 2 MS21042L06 13 MS21069L3	Description Batch	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3 2 MS21042L06 13 MS21069L3 8 MS21069L08	Description Batch //asher	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD4 25 MS20470AD4 24 MS21042L3 2 MS21042L3 2 MS21069L3 8 MS21069L08 1 MS21071L3	Description Batch	
	3-EAGLE Pick: Qty Part Number 14 AN3-3ABolt_ 22 AN3-4ABolt_ 24 AN3-7ABolt_ 6 AN960-6L W 90 AN960-10L W 34 CR3242-4-2 135MS20426AD3 140MS20426AD4 25 MS20470AD3 90 MS20470AD4 24 MS21042L3 2 MS21042L06 13 MS21069L3 8 MS21069L3 1 MS21071L3 1 MS21071L08 9 MS21075L3	Description Batch //asher	

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES							
DATE STEP	STEP		PF	ROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				<u> </u>					_	
		ŕ	`	en e				* .		
Part No	:		PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:	1	

Part No:	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:
			QA: N	I/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Annewal	Annaval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		

NOTE: Date & initial all entries

User: Kim	nesday, 4/5/2006 3:23:53 PM Johnston	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name: VERTICAL RE	FFERENCE DOOR ASSEMBLY
Job Number:	26542	Part Number: D412711041	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
	5-Apply Dart P/N & B/N using fine point pe	ermanent marker	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	110010010010010010101
Comme	nt: Eagle- INSPECT 100% KITS FOR COMP		:
	Send this W/O back to DartKit to be		
5.0	PACKAGING 1	PACKAGING RESOURCE #1	110011191111111111111111111111111111111
Comme	nt: PACKAGING RESOURCE #1	1	
	Identify and Stock		
6.0	Location:	DOCUMENT CONTROL	
6.0		BOOMENTOONTICE	
Comme	nt: DOCUMENT CONTROL		
	Inspection Level 21		
Job Completion			



Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES										
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
				* .	. *	,							
Part No	:	PAR #:	Fault Category: NCR: Yes (N										
								d:	_ Date: _				
NCR:		•	WORK ORDE	R NON-CONFORM	MANCE	(NCR	.)						
DATE	STEP	Description of NC	Description of NC Corrective Action Section B				Verification An			Approval			
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Secti		Approval Chief Eng	QC Inspector			
								ŧ					
								ï					
						**							
						· · · · · · · · · · · · · · · · · · ·							

NOTE: Date & initial all entries



Purchase Order

Page Date Apr 10, 2006 1 Purchase Order Number PO00000979

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9677 (613)632-1053 Fax:

Vendor Address:

Eagle Copters Maintenance Ltd. 823 McTavish Road

Calgary, AB T2E 7G9

Commentation Bodden a him.

Canada Phone

Fax

(403) 250-7370 (403) 250-7110

Ship To:

Main Finished Goods Location

Dart Aerospace Ltd

1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference		Vendor Number		Terms	Ship Via	Expected Arrival Apr 28, 2006	
	:	VC-EAG002	Apr 10, 2006	N30		Apr 26, 2000	

1,000 D412-711-041 Vertical Ref. Door Assy 4/20/2006 No 900,00000 Each 900,000	Qty. Ordered	Item Number	Description	Expected Drop- Ship		Unit Cost	UOM	Extended Price	
GST 65.00 Less: GSTME 0.00 0.00 included tax 0.00 Subtotal 900.00	1.0000	D412-711-041 Con	nments: ASSEMBLY OF D4 ACCORDANCE WI	4/28/2006 2-711-041 D0	OR AS	SEMBLY IN	Each	900.00	
Approved By: CAD Dollars 963.00	Comments:		GSTME GSTME GSTND		00.0 00.0	included tax Subtotal Total tax	order in	900.00	
			Approved By:	Approved By:			1		

Ůále: ₹	Wednesday, 4/5/2006 3:23:52 F Kim Johnston	PM				•				
User:	(ANI ADMINISTRA)		P	Process Sheet						
Customer Job Number Estimate Num P.O. Number This Issue Preht Rev. First Issue Previous Run Written By Checked & Ap Comment Additional Pre	: : 4/5/2006 : NC : // : 25672 : : Est Re	S.O. No. : Type : PUF	RCHASED PARTS	Part Numb Project N Project N Prawing R Material Due Date	er : D4 umber : N// umber : N// evision : N//	12711041 9 9	Qty:	1 Um: Each		
Job Number:			:	Description						
Seq. #:	Machine Or Op	eration:		Description PURCHASING						
1.0	PG		P	UKONAJING	dis-v					
c	omment: PURCHASING	G								
	Issue P/O:	979	to Eagle Copte	rs		744 0440				
	"Assembly of	D412-711-041	Door Assembly in	accordance with I	Dart IPP D412-1	(17*V 41 "				
	Send a ∞py o	of this IPP		1. 2061011	10 (1)					
2.0	U412711041			Vertical Ref. Door Assy						
0	omment: Qty.; 1.000 Vertical Ref. I	00 Each(s)/Unit	Total : 1.00)00 Each(s)						
3.0	OUTSIDE SERVIC		(OUTSIDE SERVICES						
3.0	OUTSIDE SERVIC									
C	omment: Sub-Contract	ing OUTSIDE S	ERVICES							
	w					•.				
	EAGLE Pick: Qty P 1 204-030-1 Attach service	853-119 LH C	oescription Batch	<u> </u>		•				
	2- EAGLE Fabricate/Pic 1 Rev. 3 D2046902 St D2046902 St D2046901 St	heet 2 Rev. 2 heet 3 Rev. 0	parts to go into th	e door in accordan	ce with:	D:	2046902 Sheet			
		nber De 00L/EA20469- 3-05 Rubber S	scription Batch 3 Window <u> </u>	06-007084 05-0028	18					

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Wednesday, 4/5/2006 3:23:53 PM Date: User: ` Kim Johnston Customer: CU-DAR001 Dart Hellcopters Services

Process Sheet

Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY

Job Number: 26542

Part Number: D412711041

Job Number:

Seq. #: Machine Or Operation: Description:

Aluminum Strip 404 4035 1 EA20469-06 EA20469-07 Angle NO 40359 EA20469-08 Placard W.O 4035 Rear Rib Assy EA20469-10 W.O 40359 EA20469-11 Angle EA20469 12 Fwd Rib EA20469-13 Window Window Retainer W.O 42 EA20469-14 EA20469-16 Armrest Assy

EA20469-17 Angle Door Inner Skin W.O 4055 EA20469-18 Door Cover Panel W.O 403 EA20469-21 13.0 403 Link EA20469 23

W.O 4055 EA20469-24 Rod WD 4035 EA20469-25 Arm Assy

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt # 05015678

22 ANS-4ABolt LT COON deads

24 AN3-7ABolt LT 05 03060

6 AN960-6L Washer 4701-000 90 AN960-10L Washer 105 0226

31 CR3212-1-2 Rivet LT 0501

135MS20426AD3-3 Rivet 1705 140MS20426AD4-3 Rivet

25 MS20470AD3-3 Rivet LI 000014

90 MS20470AD4-3 Rivet 110

24 MS21042L3 Nut 2705 02364

2 MS21042L06 Nut/10502290-

Nut Plato LTOSO2 13 MS21069L3

MS21069L08 Nut Plate 470500493

M\$21071L3 Nut Plate *AT 05024*

MS21071L08 Nut Plate LTOSOR Nut Plate AT 05 013

9 M\$21075L3

MS24677-12 Screw 41 05 011 2

MS27039-1-09 Screw AT 05 016764

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 506 not install

EA20469-15 or wiring harness at this time.

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Form: rprocess

Wednesday, 4/5/2006 3:23:53 PM Date: **Process Sheet** Ųser: 🤫 Kim Johnston Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711041 Job Number: 26542 Job Number: Description: Machine Or Operation: Seq. #: 5-Apply Dart P/N & B/N using fine point permanent marker INSPECT 100% KITS FOR COMPLETENESS QC4 LEVEL 5 INSPECTION 4.0 Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle PACKAGING RESOURCE #1 PACKAGING 1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: DOCUMENT CONTROL 6.0 Comment: DOCUMENT Inspection Level 21 Job Completion

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Form: rprocess